



## **CROWN® HERITAGE PRODUCTS**

From traditional shapes inspired by historic design to the appeal of sleek, modern lines, the seventeen wood and wood with forged iron collections from Crown® Heritage have been created with the perspective of beauty for the home.

### ***Wood Collection***

Six beautiful wood species — Cherry, Oak, Maple, Poplar, Beech and Hemlock — bring strength and rich hues to our nine wood stair collections. You'll find the perfect selection for your home as you explore the style of Crown® Heritage's Sierra, Williamsburg, Carolina, Jefferson, 1800s, Colonial, Hampton, Classic and Promenade collections.

### ***Hand Forged Iron***

Eight forged iron collections that bring the exquisite designs of handcrafted forged iron together with the warm hues of fine woods. When the beauty and strength of wood and forged iron are matched in our collection of newels and balusters for our stair systems, you find unmatched style that is as unique as your home.

### ***Box Newels***

Our box newels are available in matching species and finishes compatible with most of our collections. Crown® Heritage Box Newels are constructed rather than a solid piece.

### ***Primed Box Newels (not shown)***

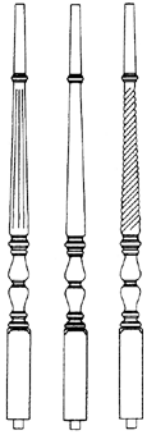
Our industry-first, factory-primed box newels offer the same finish as primed balusters in the existing Crown® Heritage line. The first newel in the industry to be offered both finished and stained, this means significantly less time for installation. This is a beautiful and affordable way to move up from the industry standard look.

### *extraordinary style*

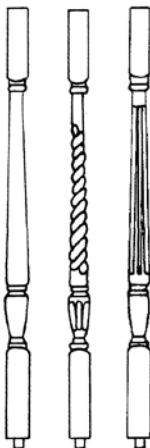
Crown Heritage, a national company manufacturing stair systems for the home, has a rich history spanning more than a half century. From its origin in the Blue Ridge Mountains, Crown Heritage continues to embody the craftsmanship of a region well known for its furniture production.

Crown Heritage promises builders and architects style in its distinctive wood and forged iron stair collections. This promise is achieved in the detail of design, the industry leading technology and the efficiency of supplying a broader product offering than any other company in the industry. Stairparts are offered in the warm, rich hues of Cherry, Oak, Maple, Poplar, Beech and Hemlock.

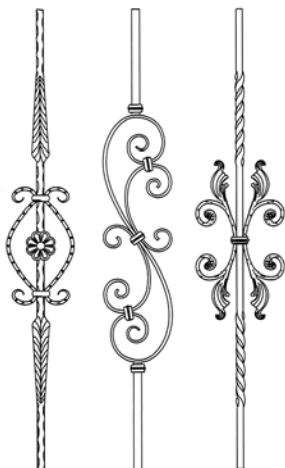
**Examples of Pin Top Balusters**



**Examples of Square Top Balusters**



**Examples of Forged Iron Balusters**



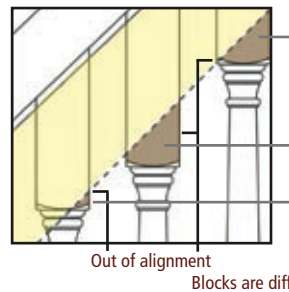
**THE CROWN SYSTEM®**

*Old vs. New*

Stair balusters were designed to work on 30" rake rail heights. The old system of installing standard balusters creates uneven alignment because of building code changes from a 30" to a 34" rake rail height requirement. The old system doesn't allow for a change in the rake rail height with the existing balusters offered by other manufacturers of traditional stair systems.

The patented Crown System® provides perfect alignment of standard balusters with the rake of the rail and the tread — something that old systems and other manufacturers cannot do.

*Uneven Alignment*



**Old System**

Old system cannot provide perfect alignment of balusters with rake of the rail and the tread.

- ♦ Uneven alignment
- ♦ Installation challenges
- ♦ No cost savings

*Perfect Alignment*



**Crown System®**

New, patented system perfectly aligns balusters with rake of the rail and the tread.

- ♦ Creates perfect alignment
- ♦ Provides ease of installation
- ♦ Reduces labor costs

Crown Heritage's new, patented Crown System® is the only traditional stair system in the industry that perfectly aligns standard balusters with the rake of the rail and the tread.

The change in the building code rake rail height from 30" to 34" created the geometrical problem of uneven alignment of stair parts on a staircase. To meet the new building codes, the Crown System® lines up the rings on the square top balusters along the rake of the rail and, at the same time, keeps the squares on the bottom of the balusters parallel with the treads.

No other company has been able to achieve perfect alignment in a traditional stair system with a 34" rake rail height — until Crown Heritage. Providing easier installation, reduced labor costs and increased efficiency, the Crown System® ensures true, proper installation alignment. Visual perfection and style in a traditional stair system.

Important: Be sure to ask for the Crown System® when selecting your style of baluster.