



Coffman's success in manufacturing the highest quality stair parts in the industry can be attributed to the level of detail given to every step in the manufacturing process.

Coffman is recognized as the industry leader by which all others are judged.

Features

- Extensive specials program
- Quick-ship program
- Excellent availability and local support program
- Premium species and custom profiles



Mahogany



Walnut



Cherry



Hard Maple



White Oak

america's stair maker

One of America's oldest millwork companies, Coffman has been making quality hardwood stair parts since 1874. Today their three manufacturing locations, located in the heart of hardwood sources, total over 350,000 square feet under roof. Coffman is vertically integrated from rough sawn, green lumber through finish sanded and packaged products.

Coffman continually examines all new technology, machinery and techniques of the industry, and has implemented elements to enhance their business keeping Coffman on the leading edge of the industry.

Contact your National Millwork Representative for additional styles and selections.

STAIR BUILDING GUIDE

Excellent training and reference guide for everyone involved with purchasing, sales and installation of stair parts.



This instruction manual is the first comprehensive visual book on stair building. The 14 chapters contain over 475 black and white photographs with detailed instructions, illustrations and reference tables.

Each indexed chapter of this guide visually deals with one segment of the installation process. Dozens of photographs cover each section in depth, allowing you to see actual job site conditions at each stage of the installation process.

The order of the chapters allows the beginning carpenter to see the installation process from start to finish, with references to similar concepts listed where necessary for a more complete understanding. For the more experienced stair installer looking for specific information, the one-subject chapters, index and reference materials will provide information for a lifetime of stair building.

(Available at all National Lumber locations)

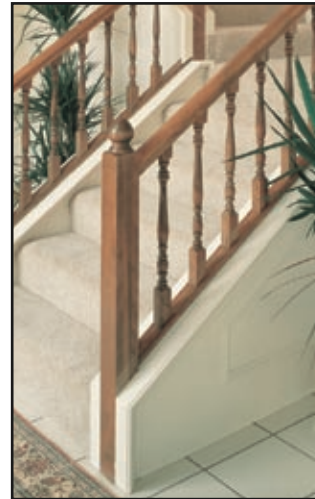
BASIC SELECTION

The Stair Body

The stair body consists of parts called treads, risers and stringers. There are two ways to combine these parts — as an open or a closed stairway.



Open Stairway
An open stairway has the treads and risers exposed for the side view.



Closed Stairway
A closed stairway uses a knee wall (or curb wall) to enclose the treads and risers.

The Balustrade System

The balustrade system consists of newel posts, balusters and rails. The handrails are fitted to the newel posts in two basic ways:



Post-to-Post
in which the rail is cut and fitted between the newel posts.



Over-the-Post
in which a continuous rail is placed on top of the newel posts.